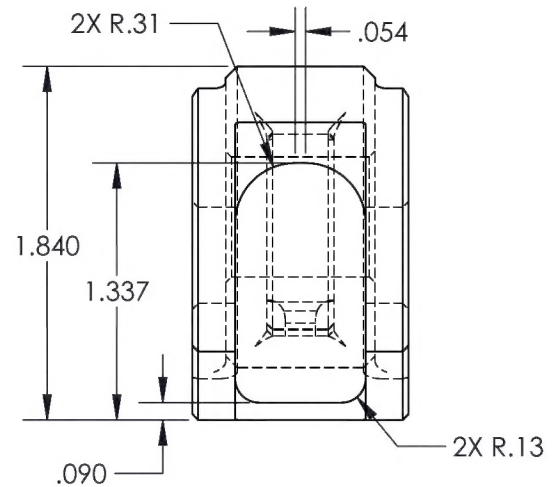
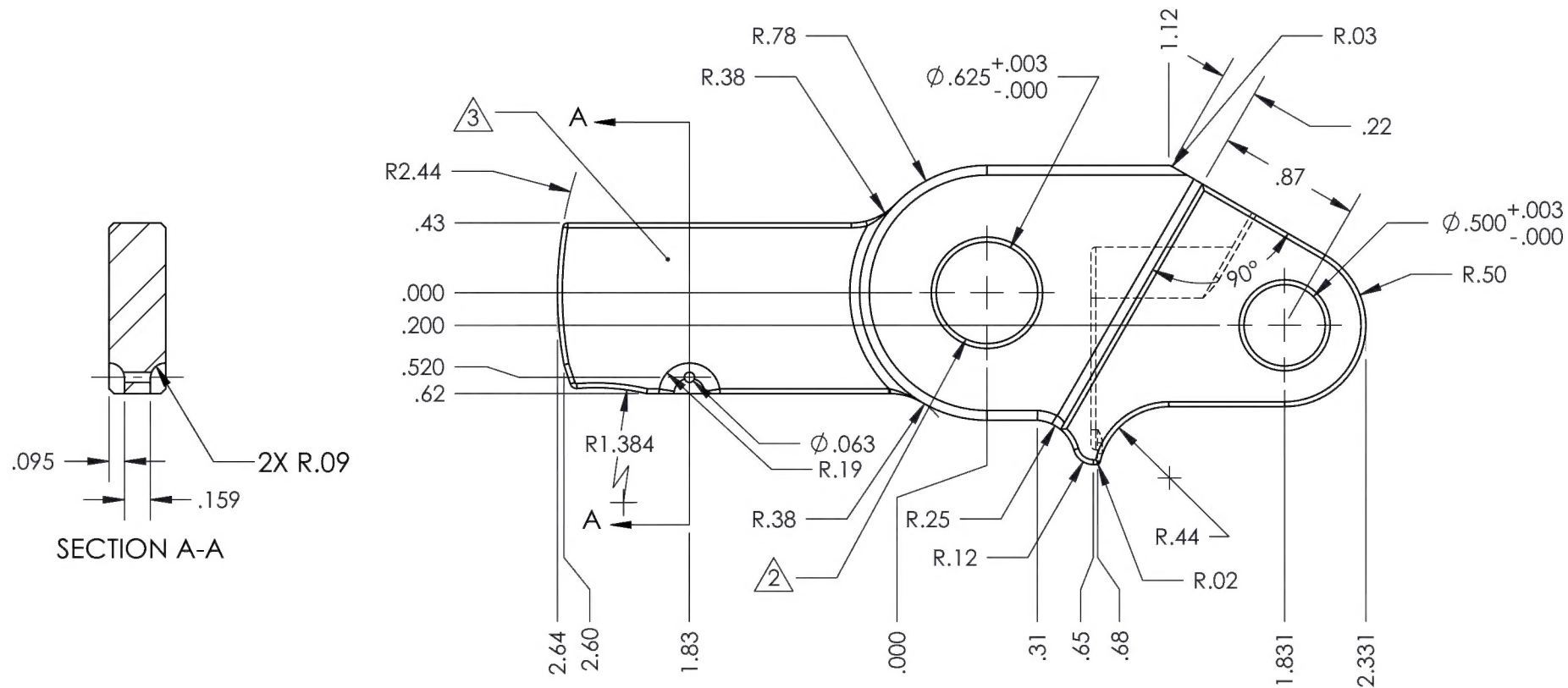
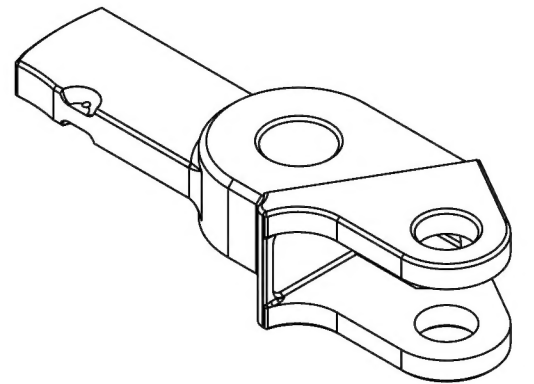
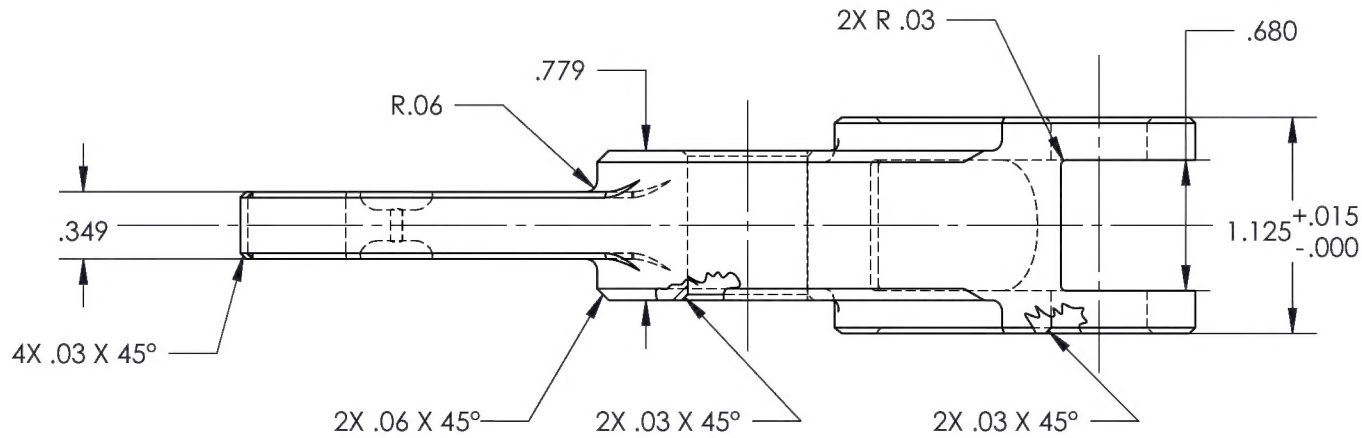


This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
4		AS DRAWN BY CANAM.	9/14/2012	JAG	
5		CH'D MATERIAL FROM 4340, ADDED NOTE, CORRECTED TOP VIEW PROJECTION.	11/7/2012	RJC	SE
6	14-0126	CH'D TITLE BLOCK WAS RED BARN IS DART. ADDED MACHINE ENGRAVE NOTE. CH'D DIMS WAS .030 X 45° IS 4X .03 X 45°, WAS .060 X 45° IS 2X .06 X 45°, WAS .030 X 45° IS 2X .03 X 45°. CH'D TOLERANCE ON NON-CRITICAL DIMENSIONS.	8/13/2014	DPD	RW



- NOTES:
- NICKEL PLATE .0004 - .0006, BAKE AFTER PLATING.
  - CALIBRATE HOLE AFTER HEAT TREATING AND POLISH ROLLER AREA.
  - MACHINE ENGRAVE BATCH NUMBER.

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
			C45-12-3	1	LOCK	4140/4142	1-1/4 X 2 X 5-1/8

<b>DART AEROSPACE</b>	
TITLE LOCK	
DWG NO. C45-12-3	REV 6
MAT'L 4140/4142	DRAWN BY: CANAM
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D. Weil</i>
.XXX ± .005	HEAT TREAT 44-46 HRC
.XX ± .01	FINISH SEE NOTE 1
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:1	DATE 3/6/2000
SHEET 1 OF 1	